



**PREMIER**  
POLYMERS, LLC.

## Premier HD06754

### High Density Polyethylene

**MELT INDEX: 6.7**

**DENSITY: 0.954**

**Premier HD06754** is a high density polyethylene used for injection molding applications. It has excellent process-ability, an outstanding balance of stiffness, cold temperature impact toughness, ESCR and good organoleptic and color properties. It is used in applications, such as bulk food, industrial and lubricant shipping pails, caps and closures, and bins and totes. This resin complies with U.S. Food and Drug Administration (FDA) regulation 21 CFR 177.1520\*.

<u>Resin Property</u>	<u>Typical Value</u>	<u>Units</u>	<u>Test Method</u>
Melt Index, 2.16 Kg at 190 °C	6.7	g/10 min	ASTM D-1238
Density	0.954	g/cm <sup>3</sup>	ASTM D-792
Tensile Strength at Yield, 50 mm/min pull speed.	4,000	Psi	ASTM D-638
Elongation at Break, 50 mm/min pull speed.	1,300	%	ASTM D-638
Flexural Modulus	155,000	Psi	ASTM D-790
ESCR, (F <sub>50</sub> ), 100% Igepal, Cond. A	< 10	Hrs	ASTM D-1693
Hardness, Shore D	63		ASTM D-2240
Vicat Softening Point	124	Deg. C	ASTM D-1525

Premier Polymers cannot anticipate or control the many different conditions under which this information and/or product may be used. It does not guarantee the applicability or the accuracy of this information or the suitability of its products in any given situation. User of the material should make their own tests to determine the suitability of each such product for their particular purposes. The data listed herein falls within the normal range of product properties but they should not be used to establish specification limits or used alone as the basis of design.

\*For olefin polymers, para. (c) 3.2a, and may be used in the United States as an article or component of an article intended for use in contact with food, without temperature or food-type restrictions, subject to technical suitability.

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