

Enable™ 20-05 Series

Metalocene Polyethylene Resin

Product Description

Enable 20-05 resins are metallocene ethylene-hexene copolymers. Enable mPE resins offer an outstanding balance between processing and film properties, including tensile, impact and puncture. Easier processing and excellent properties lead to significant high pressure LDPE replacement in many applications, yet with superior drawdown and enhanced toughness. Enable 20-05 resins are available for blown film, both formulated and non-formulated.

General

Availability ¹	▪ Asia Pacific		
Additive	▪ Enable 20-05HE: Antiblock: 2000 ppm; Slip: 500 ppm; Processing Aid: Yes; Thermal Stabilizer: Yes ▪ Enable 20-05HH: Antiblock: No; Slip: No; Processing Aid: Yes; Thermal Stabilizer: Yes		
Applications	▪ Agricultural Film ▪ Blown Film ▪ Cast Film ▪ Cast Stretch Film ▪ Collation Shrink	▪ Food packaging ▪ Form Fill And Seal Packaging ▪ Heavy Duty Bags ▪ Lamination Film ▪ Multilayer Packaging Film	▪ Shrink Film ▪ Stand Up Pouches ▪ Stretch Film
Revision Date	▪ 11/20/2014		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.920 g/cm ³	0.920 g/cm ³	ExxonMobil Method
Melt Index (190°C/2.16 kg)	0.50 g/10 min	0.50 g/10 min	ASTM D1238
Peak Melting Temperature	237 °F	114 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1500 psi	10 MPa	ASTM D882
Tensile Strength at Yield TD	1600 psi	11 MPa	ASTM D882
Tensile Strength at Break MD	8700 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8100 psi	60 MPa	ASTM D882
Elongation at Break MD	480 %	480 %	ASTM D882
Elongation at Break TD	710 %	710 %	ASTM D882
Secant Modulus MD - 1% Secant	31000 psi	210 MPa	ASTM D882
Secant Modulus TD - 1% Secant	35000 psi	240 MPa	ASTM D882
Dart Drop Impact	330 g	330 g	ASTM D1709A
Elmendorf Tear Strength MD	90 g	90 g	ASTM D1922
Elmendorf Tear Strength TD	580 g	580 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	56	56	ASTM D2457
Haze	8.0 %	8.0 %	ASTM D1003

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Film (1 mil / 25.4 micron) made from Enable 20-05HH on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 403 °F (206 °C), a 30 mil (0.76 mm) die gap at a rate of 10lbs/hr/ in die circumference (1.79 kg/hr/cm).

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Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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